

Work Order ID: 127467

December 17-14 1:27:06 PM.

127467

Page 1

Item ID: 41232-000-001-001 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Actuator, LH
 Start Date: 12/03/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 12/17/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-12-22 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
41232-000-001	Rev A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile D412-763 & type labels per PPP	41232-000-001	CHG 002						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

MLJ 1510-07

DAS
02
9-89

OCT 07 2015

DAS
27
9-89

OCT 07 2015

DAS
02
9-89

OCT 07 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 127467

127467

Page 2

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Item ID: 41232-000-001-001

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Step Actuator, LH

Stop

NS2

Start Date: 12/03/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP 41232-000-001-001

Location:

PPP Rev:

4010

OCT 07 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS

OCT 08 2015

MCS

OCT 08 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Crosstube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

December-17-14 1:27:05 PM

Page 1

Work Order ID: 127467

127467

Parent Item: 41232-000-001-001

41232-000-001-001

Parent Item Name: Step Actuator, LH

Start Date: 12/03/14

Required Date: 12/17/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A New Issue 07-02-28 JLM

IPP Rev:B

10.06.11 41232-200-006-001 replace with D4094-1 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
124K002-4CR-0545		Purchased	No			110	Each	0.0000	1	1			
124K002-4CR-0545		DAS 02 9-89							**	1		DAS 27 9-89	
Hose Assy-Step Actuator													
41232-200-001-001		Manufactured	No			110	Each	1.0000	1	1			
41232-200-001-001									**			DAS 27 9-89	
LH Step Actuator													
		DAS 02 9-89		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST578		1							
				108055		1							
41232-200-003-001		Manufactured	No			110	Each	64.0000	1	1			
41232-200-003-001									**			DAS 27 9-89	
Spring (Step Actuator)													
		DAS 02 9-89		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		4							
				54173		4							
				ST579		60							
				54173		60							
41232-200-004-001		Manufactured	No			110	Each	14.0000	1	1			
41232-200-004-001									**			DAS 27 9-89	
Reducer Tee Assembly													
		DAS 02 9-89		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST580		14							
				102325		2							
				107900		6							
				111293		6							

OCT 07 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 2

Work Order ID: 127467

Parent Item: 41232-000-001-001

Parent Item Name: Step Actuator, LH

127467

41232-000-001-001

Start Date: 12/03/14

Required Date: 12/17/14

Start Qty: 1.00

Required Qty: 1.00

41232-200-005-001

Manufactured No

110

Each

7.0000

3

3

41232-200-005-001

Spacer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST580

7

102141

2

105454

5

AN4-23A

Purchased

No

110

Each

652.0000

1

1

AN4-23A

Bolt

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST342

652

107378

13

123434

639

AP0925ELBN

Purchased

No

110

Each

4.0000

1

1

AP0925FI RN

Bared Elbow

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST550

4

122139

4

D4094-1

Manufactured

No

110

Each

3.0000

1

1

D4094-1

Bracket

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST087

3

93711

3

OCT 07 2015

December-17-14 1:27:06 PM

Shop Packet Print

Page 2

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 3

Work Order ID: 127467

Parent Item: 41232-000-001-001

Parent Item Name: Step Actuator, LH

127467

41232-000-001-001

Start Date: 12/03/14

Required Date: 12/17/14

Start Qty: 1.00

Required Qty: 1.00

MS20392-3C21

Purchased

No

110

Each

26.0000

1

1

MS20392-3C21

PIN

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST313

26

124296

6

m130325

20

MS21042L4

Purchased

No

110

Each

3,672.000

1

1

MS21042L4

Locknut

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2000

m130799

2000

ST305

926

426

426

m130922

500

MS24665-151

Purchased

No

110

Each

383.0000

1

1

MS24665-151

Cotter Pin

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

60

m128401

60

ST294

323

m128401

78

m129909

245

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Page 3

DQA: _____ Date: _____



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Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge	☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 4

Work Order ID: 127467

127467

Parent Item: 41232-000-001-001

41232-000-001-001

Parent Item Name: Step Actuator, LH

Start Date: 12/03/14

Required Date: 12/17/14

Start Qty: 1.00

Required Qty: 1.00

MS35489-93

Purchased

No

110

Each

194.0000

1

1

MS35489-93

Grommet

DAS
02
9-89

Location

Loc Qty

Loc Code

FG

10

121708

6

124903

4

ST274

184

m129583

184

**

Sm

DAS
9-89

NAS1149D0416J

Purchased

No

110

Each

241.0000

2

2

NAS1149D0416.J

WASHER

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

9

m126254

9

ST270

232

m125773

232

**

DAS
27
9-89

NAS1149D0463J

Purchased

No

110

Each

6,559.000

2

2

NAS1149D0463.J

WASHER

DAS
02
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1155

M129390

1155

ST269

4599

M129390

12

M130799

4587

**

DAS
27
9-89

DAS
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

December-17-14 1:27:06 PM

Page 5

Work Order ID: 127467

127467

Parent Item: 41232-000-001-001

41232-000-001-001

Parent Item Name: Step Actuator, LH

Start Date: 12/03/14

Required Date: 12/17/14

Start Qty: 1.00

Required Qty: 1.00

R-3400

Purchased

No

110 f

9.3000 3.05 4

R-3400

Plastic Tubing 1/4id X 3/8od-Black (5255K19)

DAS
02
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST559

9.3

123366

9.3

2X 18" per kit

4

OCT 07 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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A

DAS
02
9-89

REFERENCE ONLY

REVISION				
LETTER	DTSMAN	DATE	DESCRIPTION	APPROVED DATE
A	DNN	1/14/04	INCRP. E.O.; CHG. P/N OF ITEM #17. MINOR CHANGE - FAR 21.95	tp04-1-1 1/14/04

(A)			1	1	17	PS4025E000DF540A	HOSE																						
			1	1	16	AP0925ELBN	BARBED ELBOW	ARK-PLAS PRODUCTS, INC., FLIPPIN, ARKANSAS 72634																					
			2	2	15	AN960JD416	WASHER																						
			1	1	14	MS21042-L4	NUT																						
			1	1	13	AN4-23A	BOLT																						
	AR	AR	12			MIL-S-8802	SEALANT																						
			1	1	11	MS35489-93	GROMMET																						
			2	2	10	AN960JD416L	WASHER																						
			1	1	9	MS24665-151	COTTER PIN																						
			1	1	8	MS20392-3C21	PIN																						
			2	2	7	R-3400 1/4 ID x 3/8 OD BLACK	PLASTIC TUBING	NORTON PERFORMANCE PLASTICS CORP., AKRON, OHIO 44309																					
			1	1	6	41232-200-006-001	BRACKET	(ALT. P/N 412-050-026-101, BELL HELICOPTER)																					
			3	3	5	41232-200-005-001	SPACER																						
			1	1	4	41232-200-004-001	REDUCER TEE																						
			1	1	3	41232-200-003-001	SPRING																						
			1		2	41232-200-001-002	R/H ACTUATOR ASSY																						
			1	1	1	41232-200-001-001	L/H ACTUATOR ASSY																						
						-002	R/H INSTALLATION																						
						-001	L/H INSTALLATION																						
			-002	-001	FIB NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE																		
			NO. REQ'D PER ASSY																										
LIST OF MATERIAL																													
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	NEXT ASSEMBLY		MIL		Ega Arkon, Inc.																								

David Duval

From: Linda Lacelle
Sent: October-08-15 9:01 AM
To: David Duval
Subject: FW: LEAD TIME

This is all I can find, but I know this is the correct P/N

From: Marc Bellavance
Sent: Thursday, May 16, 2013 11:56 AM
To: Lucie Lamoureux <llamoureux@dartaero.com>; Melanie Fauteux <mfauteux@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Sian Willems <swillems@dartaero.com>
Subject: RE: LEAD TIME

Mel,

You are correct, D4094-1 replaces 41232-200-006-001. }

Marc

From: Lucie Lamoureux
Sent: Thursday, May 16, 2013 11:55 AM
To: Melanie Fauteux
Cc: Linda Lacelle; Sian Willems; Marc Bellavance
Subject: RE: LEAD TIME

As per sheet Marc provided yesterday, it looks ok

From: Melanie Fauteux
Sent: Thursday, May 16, 2013 11:02 AM
To: Lucie Lamoureux
Cc: Linda Lacelle; Sian Willems; Marc Bellavance
Subject: RE: LEAD TIME

Hi Lucie,

Since it is only the parts list. It can ship today/tomorrow. As for your questions on the parts list:

PS4025E000DF540A (hose) has been replaced by **124K002-4CR-0545**

MS21042-L4 is MS21042L4

R3-400 ¼ ID by... is R-3400

41232-200-006-001 (bracket) has been replaced by D4094-1Sian or Marc , can you confirm please

Melanie

From: Lucie Lamoureux
Sent: Wednesday, May 15, 2013 12:54 PM
To: Melanie Fauteux
Cc: Linda Lacelle; Sian Willems
Subject: LEAD TIME
Importance: High

Hi Mel, find attached the spare list for our customer to complete his kit. In yellow is what I don't see on the inventory and QTY 's are in the red boxes . Sian will be providing me pricing. Eagle Copters SA 's customer is of urgent need.

Thanks
Lucie